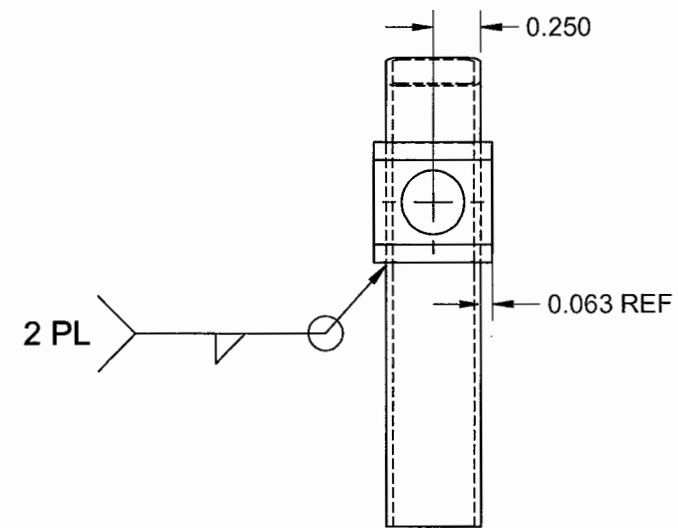
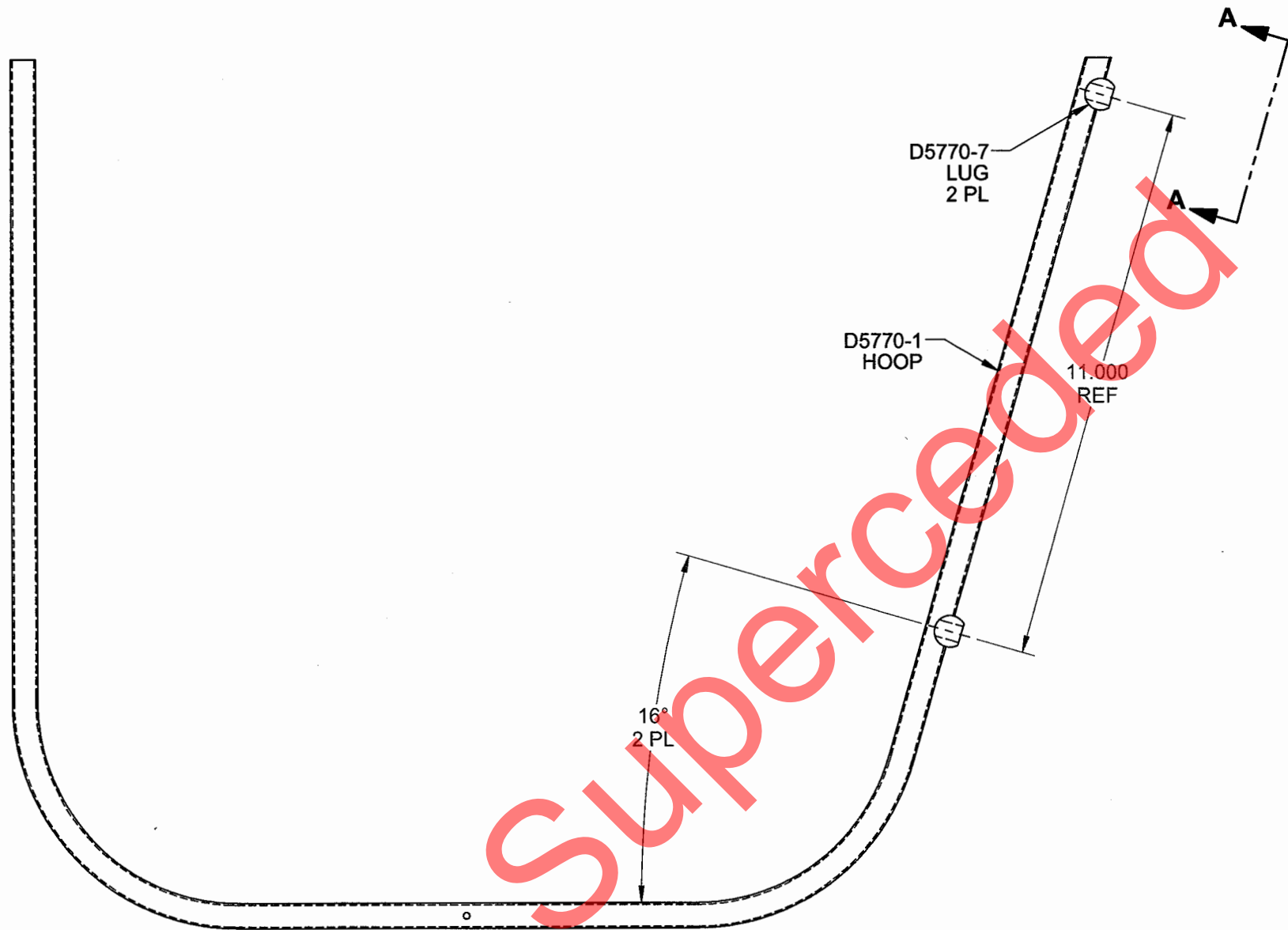


QTY -041	P/N	DESCRIPTION
X	D5770-041	ATTACHMENT HOOP
1	D5770-1	HOOP
2	D5770-7	LUG



VIEW A-A
SCALE 3X, 2 PL

D5770-041 ATTACHMENT HOOP
(DERIVED FROM AERO DESIGN P/N 76422-01)

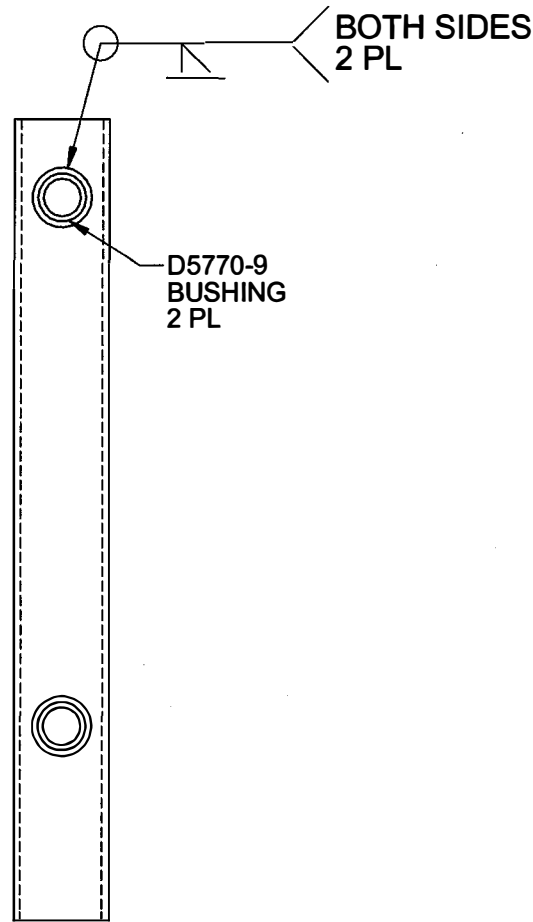
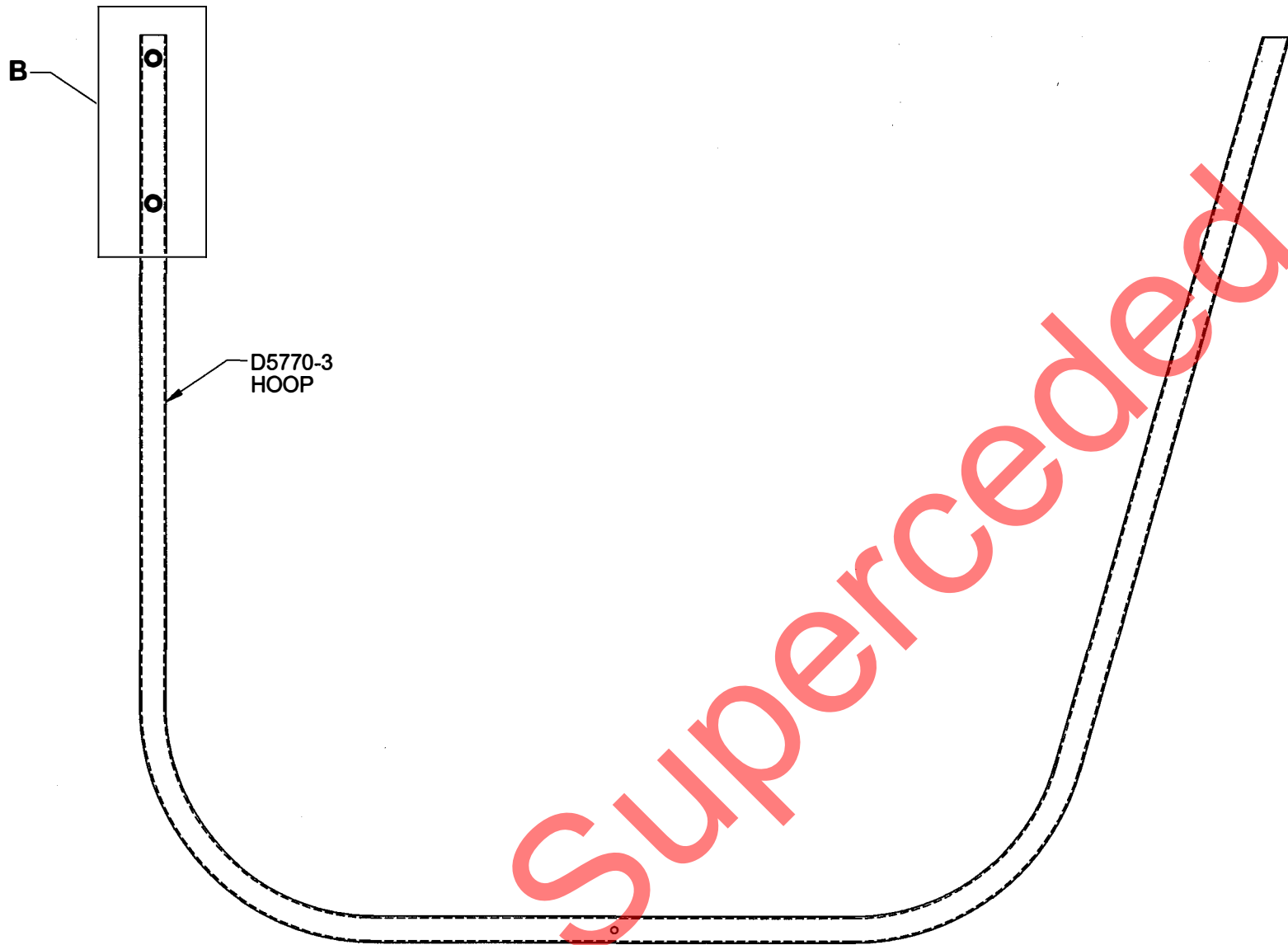
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.91 lbs
 - 8) WELD PER DART QSI 004

RELEASED
UNDER REVIEW 2020 FEB 18
ECR: HB ECR 132 ECN 2020-521

APPROVED

A	NEW ISSUE	ZF	20.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5770 REV. A SHEET 1 OF 7 TITLE BASKET HOOPS SCALE NTS COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	ZF		
CHECKED	KPT		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.	CP		
DATE	20.01.09		

QTY -043	P/N	DESCRIPTION
X	D5770-043	HANDLE HOOP
1	D5770-3	HOOP
2	D5770-9	BUSHING



DETAIL B
SCALE 3X

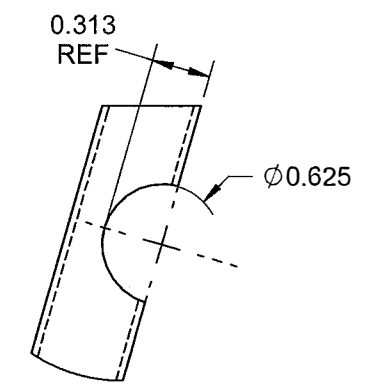
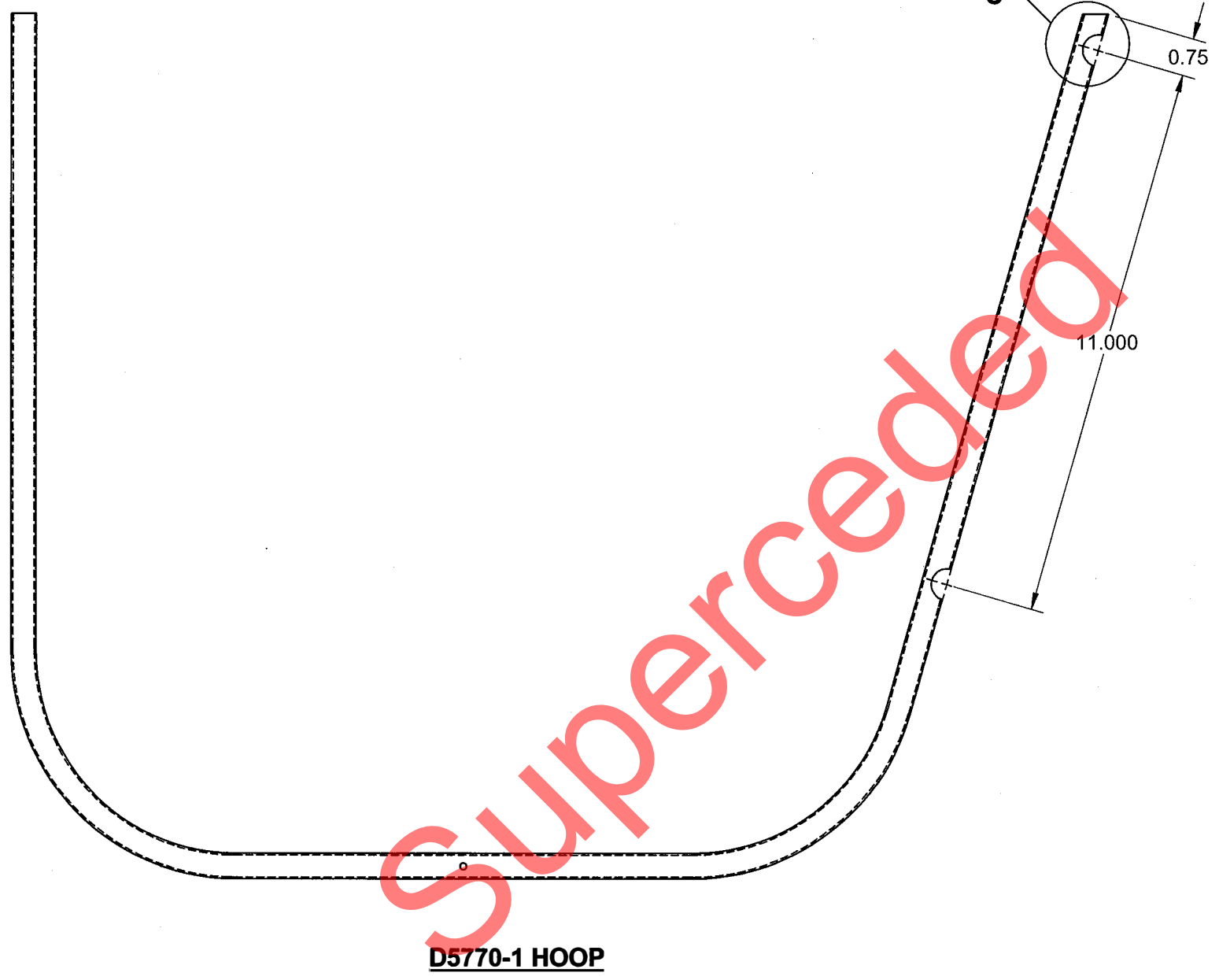
D5770-043 HANDLE HOOP
(DERIVED FROM AERO DESIGN P/N 84262-01)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.86 lbs
 - 8) WELD PER DART QSI 004

RELEASED
UNDER REVIEW 2020 FEB 18 *NO*
ECR: HB ECR 132

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 2 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>W</i>	BASKET HOOPS	NTS
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D
C
B
A



DETAIL C
SCALE 3X, 2 PL

- NOTES:
- 1) MATERIAL: MAKE FROM D5770-5
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.84 lbs

RELEASED
UNDER REVIEW 2020 FEB 18 *NO*
ECR: HB ECR 132

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 3 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>qp</i>	BASKET HOOPS	NTS
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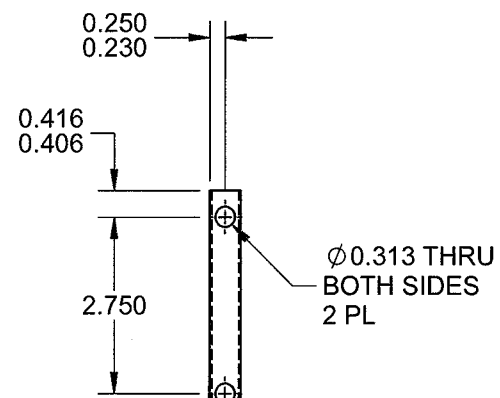
8 7 6 5 4 3 2 1

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C

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D5770-3 HOOP

NOTES:

- 1) MATERIAL: MAKE FROM D5770-5
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.84 lbs

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UNDER REVIEW 2020 FEB 18 NO
ECR: HB ECR 132

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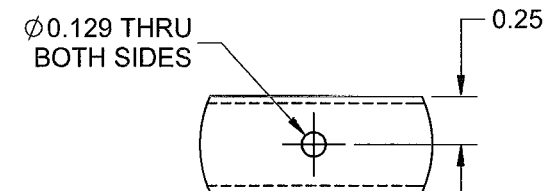
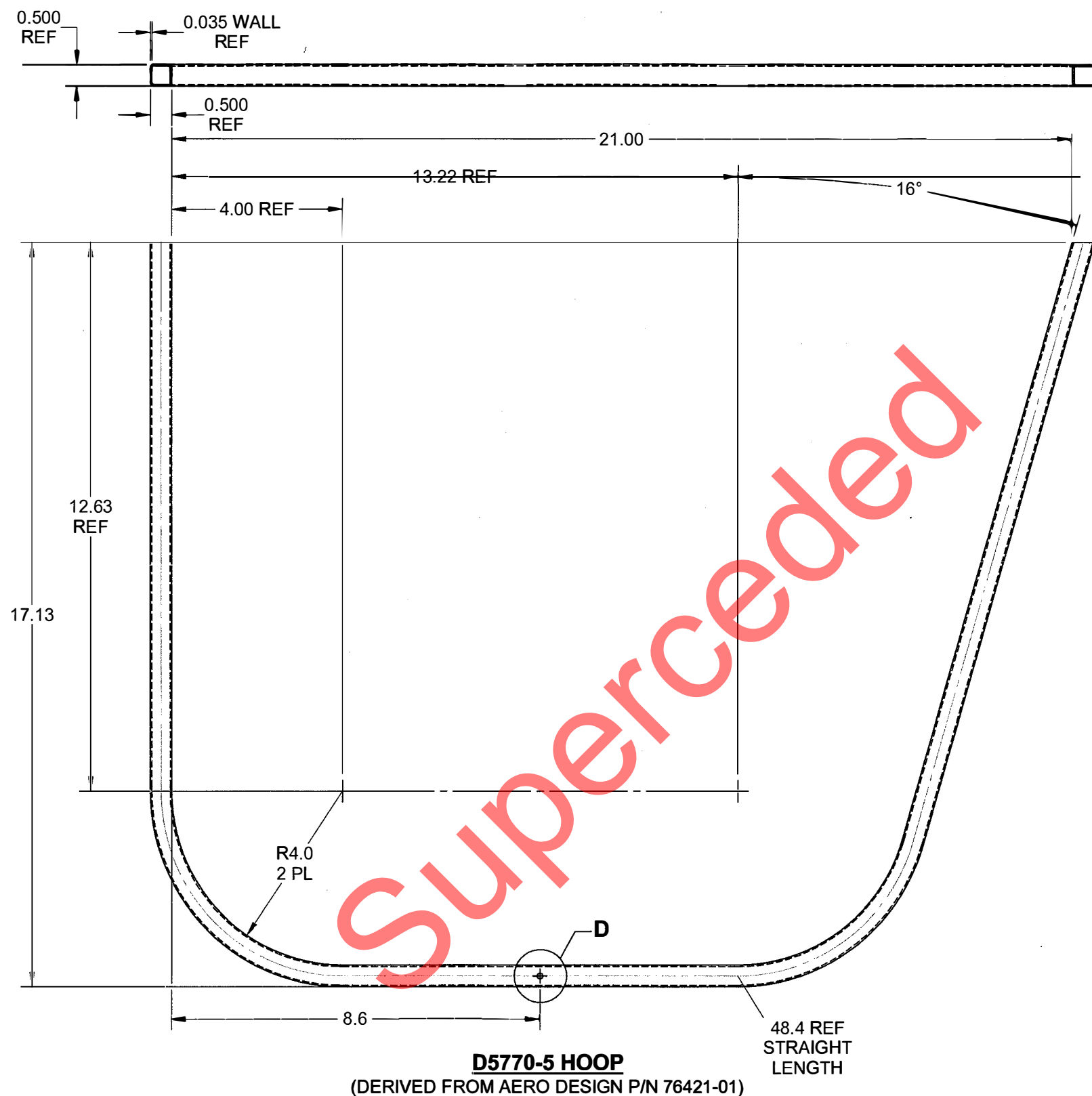
DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 4 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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DETAIL D
SCALE 3X

D5770-5 HOOP
(DERIVED FROM AERO DESIGN P/N 76421-01)

- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6370/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.85 lbs

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ECR: HB ECR 132
2020 FEB 18

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CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 5 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	BASKET HOOPS	NTS
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D

C

B

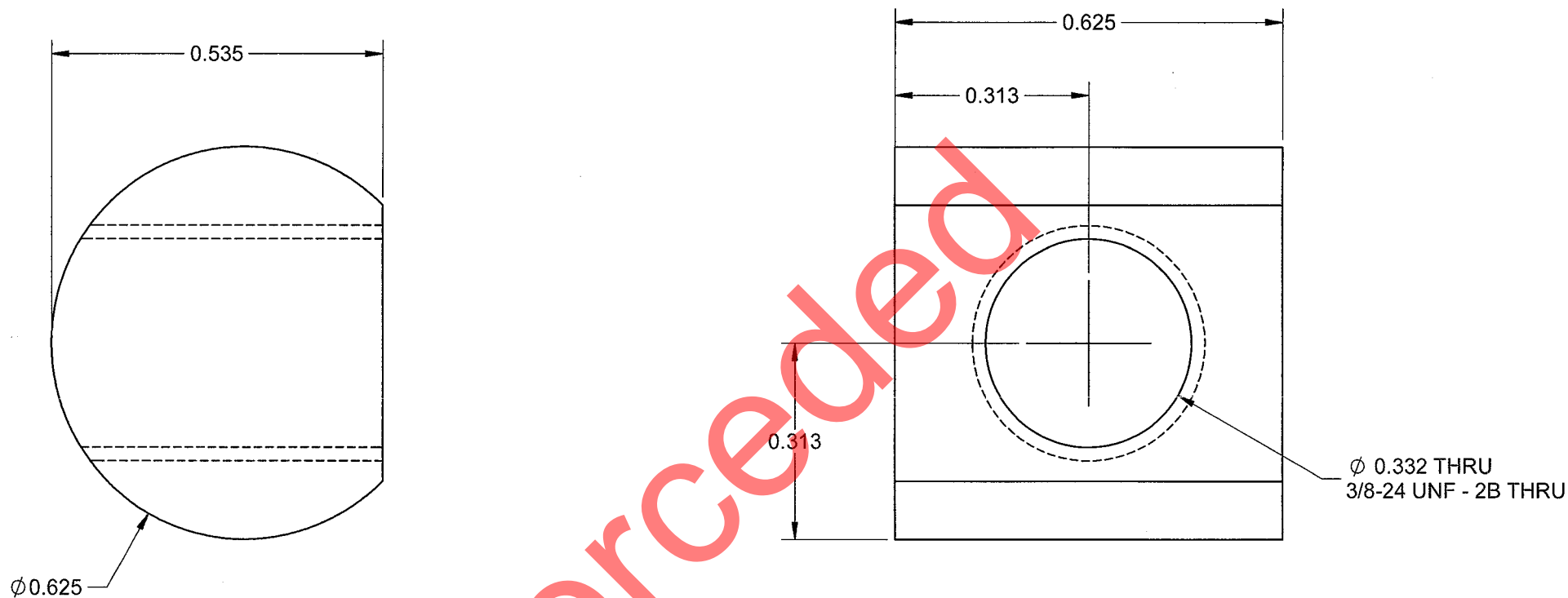
A

D

C

B

A



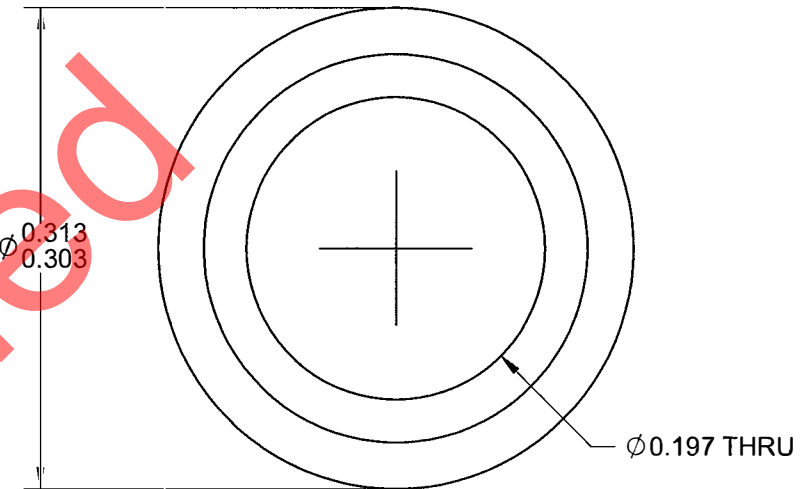
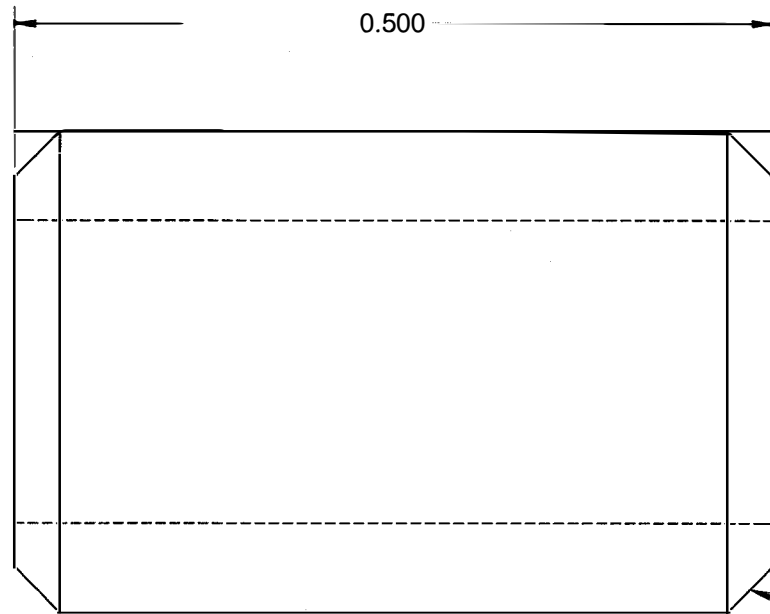
D5770-7 LUG
(DERIVED FROM AERO DESIGN P/N 69823-02)

- NOTES:
- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7097 OR ASTM A108
REF DART SPEC M1018-R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 0.04 lbs

RELEASED
UNDER REVIEW
ECR: HB ECR 132
2020 FEB 18 *NO*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 6 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>up</i>	BASKET HOOPS	NTS
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0.03 X 45°
MAX
2 PL


D5770-9 BUSHING
(DERIVED FROM AERO DESIGN P/N 84272-01)

NOTES:

- 1) MATERIAL: AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528
REF DART SPEC M4130N-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.01 lbs

UNDER REVIEW
RELEASED
ECR: HB ECR 132 20 FEB 18 NO

APPROVED

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DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5770	SHEET 7 OF 7
APPROVED	NO	TITLE	SCALE
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